



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3718
Job Sheet 168248



Part No: 646.3718

Job Qty: 36 ea

Part Name: Custom Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/25/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A SHEET 9 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	36 Ea		11/24/17	0.00	0.00	Start Up Container		OK 17/12/22
110	Waterjet	36 pcs		11/25/17	0.00	1.07	Waterjet1		OK 17/12/22
120	QC	36 pcs		11/25/17	0.00	0.00	QC2		OK 17/12/22
130	QC	36 pcs		11/25/17	0.00	0.00	QC8		JAN 23 2018
140	Outsource	36 pcs		11/25/17			ATG001-VC		3-88
150	Packaging	36 pcs		11/25/17	0.00	0.00	Packaging2		JAN 23 2018
160	QC	36 pcs		11/25/17	0.00	0.00	QC5		391 JAN 24 2018
190	Packaging	36 pcs		11/25/17	0.00	0.00	Packaging3	CK105	APR 89 19/01/14
200	QC21-SA	36 Ea		11/25/17	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O to ATG :

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	338	0	0

138173 3

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Custom Washer	0.880Inches $\pm$ 0.010	0.890 0.870		
2	Custom Washer	0.560Inches $\pm$ 0.010	0.570 0.550		
3	Custom Washer	0.209Inches + 0.005 - 0.001	0.214 0.208		
4	Custom Washer	0.060Inches $\pm$ 0.030	0.090 0.030		

DART
AEROSPACE
S026885



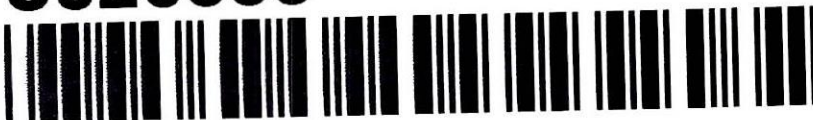
Custom Washer

PART NO: 646.3718
Original Serial #: S026885
Revision:
Operation: Outsource
Change No:

Mfg Date: 12/22/17
Job No: 168248

Dart Aerospace Ltd.
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TEL.: 1 613 632-5200
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DART
AEROSPACE
S026885



Custom Washer

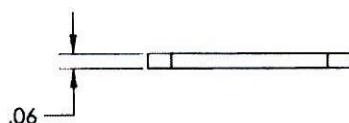
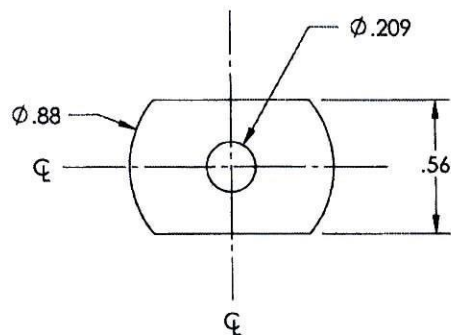
PART NO: 646.3718
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/22/17
Job No: 168248

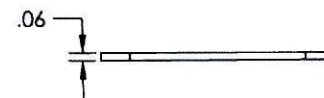
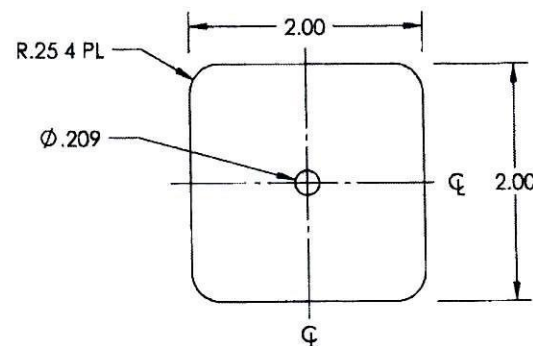
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REVISION			
REV	DESCRIPTION	DATE	APPROVED



646.3718



646.3719

NEXT ASSY (S)	ORIGINAL DATE	08-18-08	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92036-3512 (760) 724-5300	
	DRAWN BY	CHECKER		
	P. BRAVO	S. JOSEPH		
	DRAWING APPROVAL	S. JOSEPH		
	DATE	08-18-08	SHEETMETAL	
	CONTRACT NO.			
	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		REV	DATE
	3 PLACE DECIMALS ± .015		8	07M16
	ANGLES ± 5°		DWG NO.	646.3700
	SCALE: NONE		PRT	A
			SHEET 6 OF 6	



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914461

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22303		Rev: A PO: PO038727 Line: 13
40 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22304		Rev: A PO: PO038727 Line: 14
8 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22307		Rev: N/C PO: PO038727 Line: 17
15 ea	Part: 647.0116 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22295		Rev: A PO: PO038727 Line: 5
12 ea	Part: 647.1612 Splice Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6		Rev: A
Made in Canada.			

Made in Canada.

JAN 23 2018



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PURCHASE ORDER PO038727

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Splice Plate Issue P/O _____ _____ATG, balck anodize and prime as per dwg 647.1612 Rev. A							
8	168031	647.3916	Deflector Issue P/O to ATG : _____ Hard Anodize Color Black, Prime as per Dwg 647.3900 Rev. C	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$18.80/pcs	\$37.60
9	168033	647.4114	Shim Issue P/O _____ _____ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$6.95/pcs	\$69.50
10	168034	647.4115	Shim Issue P/O _____ _____ATG, black anodize and prime as per dwg 647.4115 Rev. N/C	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$6.95/pcs	\$69.50
11	169394	647.7913	Doubler Issue P/O _____ _____ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$8.10/pcs	\$81.00
12	168215	646.2910	Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$48.70/pcs	\$97.40
13	168247	646.3717	Doubler Issue P/O _____ _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	1/30/17	20 pcs	0 pcs	20 pcs	\$6.95/pcs	\$139.00
14	168248	646.3718	Custom Washer Issue P/O _____ _____ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	1/30/17	40 pcs	0 pcs	40 pcs	\$4.65/pcs	\$186.00
15	168249	646.3719	Doubler Issue P/O _____ _____ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$6.95/pcs	\$83.40
16	168251	646.3811	Radius Block Issue P/O _____ _____ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$7.25/pcs	\$72.50
17	168228	646.3312	Center Plate Issue P/O to ATG : _____	Firmed	1/30/17	8 pcs	0 pcs	8 pcs	\$12.75/pcs	\$102.00